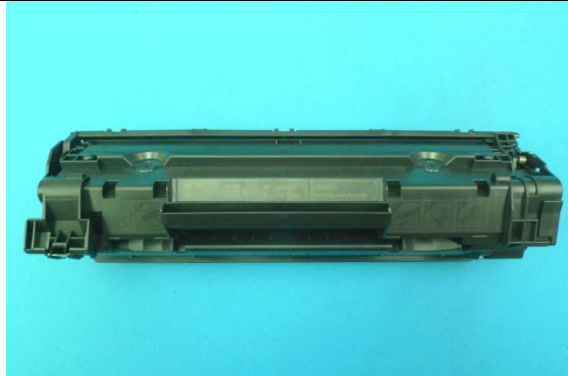


**INSTRUCTIONS TO CONVERT AN HP P1006/1005 OEM CARTRIDGE TO FIT AND USE IN AN HP P1102 PRINTER**

**OEM HP P1006/1005 CARTRIDGE (CB435A)**



**Article 60228 (CC1613) HP P1102 DRUM BEARING PLATE**



**Article 60230 (CC1615) HP P1102/P1566/P1606 UNIVERSAL RIGHT END CAP**

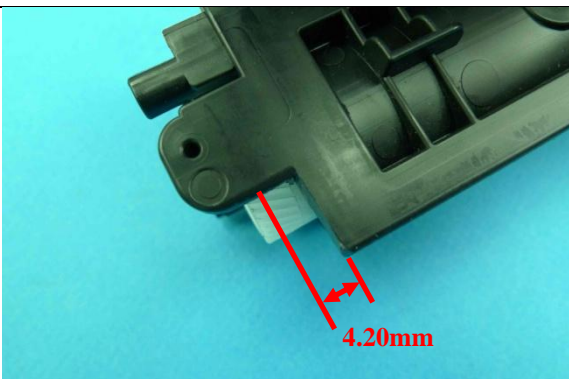


**Procedures**



**Step 1**

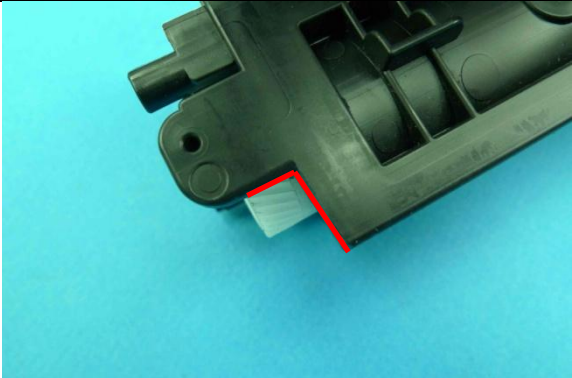
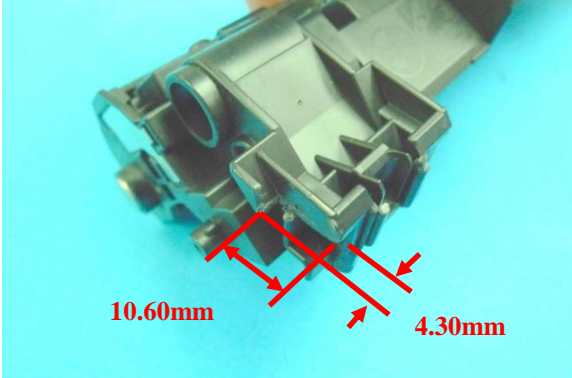
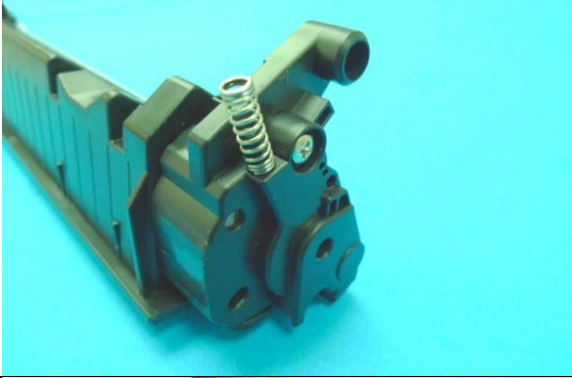

- a.) Unscrew the OEM HP P1006/1005 cartridge's Drum Bearing Plate.
- b.) Separate the Toner Hopper Section and Waste Toner Hopper Section into their preassembled parts.
- c.) Take out the Mag Roller, Left and Right Mag Roller Bushes, Left and Right Mag Roller Wipers, Gear Set, Left End Cap, Doctor Blade from the OEM HP P1006/1005 Toner Hopper Section. Take out the OPC Drum, PCR, and Wiper Blade from the OEM HP P1006/1005 Waste Toner Hopper Section. Clean all parts.



**Step 2**

Cut a small strip from the Right Side of the OEM P1005/1006 Toner Hopper, to the dimensions as shown in photo on the left.

**\*\*If this small strip is not removed, then the cartridge will be prevented from fitting into the HP P1102 printer.**

	<p style="text-align: center;"><b><u>Step 3</u></b></p> <p>Cutting away this strip has probably opened up the joint line of the hopper. Therefore it is essential to apply some polystyrene glue or solvent on the cut section to reseal the hopper as shown in the photo, to prevent toner leakage.</p>
	<p style="text-align: center;"><b><u>Step 4</u></b></p> <p>Cut a small strip of plastic from the Left Side of the HP P1005/1006 OEM Waste Toner Hopper, to the dimensions as shown in the photo on the left.</p> <p><b>**If this small strip is not removed, then the cartridge will be prevented from fitting into the HP P1102 printer.</b></p>
	<p style="text-align: center;"><b><u>Step 5</u></b></p> <p>Refill and seal the Toner Hopper, reassemble the Mag Roller, Left and Right Mag Roller Bushes, Left and Right Mag Roller Wipers, Gear Set, Left End Cap, Doctor Blade back onto the Toner Hopper Section. Then assemble and screw the new 60230 (CC1615) HP P1102/P1566/P1606 UNIVERSAL RIGHT END CAP onto the Toner Hopper Section.</p>
	<p style="text-align: center;"><b><u>Step 6</u></b></p> <p>Reassemble the OPC Drum, PCR, Wiper Blade back onto the Waste Toner Hopper Section. Place the Waste Toner Hopper Section in the correct position on the top of the Toner Hopper Section. Then assemble and screw the new 60228 (CC1613) HP P1102 DRUM BEARING PLATE onto the cartridge.</p> <p>The conversion is now complete.</p>